



Industrie Service

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Oliva Torras, S. A.**

**Cami de Rajadell, s/n**  
**08241 Manresa (Barcelona)**  
**SPAIN**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:**

- New build of railway vehicles and their components
  - with design
  - with purchase, assembly and resale

### Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	23	t = 1 - 10 mm	-
135	1.2 8 1.4, 8 1.1 3	t >= 1 mm t = 1 - 10 mm t = 1 - 10 mm t = 1 - 28 mm t = 3 - 10 mm	FW BW; FW: t = 1 - 20 mm FW; BW: t = 1 - 3 mm BW automatic

(continuation: see reverse)

**Responsible welding coordinator:** Francesc Xavier Serra Perelló (EWE)      born: 04.12.1977  
**Deputy with equal rights:** Ferrán Selga Casellas (EWE)      born: 16.04.1980  
**Deputy:** -  
**Certificate no.:** TÜV SÜD/15085/CL1/121/6/02  
**Valid:** from 19.05.2018 to 18.05.2021  
**Issued on:** 19.06.2018  
**Auditor:** STRÖßNER  
 General regulations (see reverse)

**Certification Body**  
 Material and Welding Technology

*Frank Steidl*

Steidl  
 Head of certification body



Certificate no.: TÜV SÜD/15085/CL1/121/6/02

**Continuation of range of certification**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141/135	1.2	t = 6 - 26 mm D >= 149 mm	BW
141	1.4, 8 1.4  23 23	t = 1 - 3 mm t = 1 - 3 mm D >= 10 mm t = 1 - 8 mm D >= 25 mm t = 1 - 10 mm	BW; FW: t = 1 - 10 mm BW; FW: t = 1 - 10 mm  BW FW
21	1.1, 8	t = 1 - 2 mm	-
23	8 1.4 1.4/8	t = 1 - 6 mm t = 1 - 6 mm t = 2 - 6 mm	M3 - M10 M3 - M12 M3 - M10
785	1.4, 1.4/8, 8	t = 2 - 25 mm	M3 - M8

**Comments:**

Francesc Xavier Serra Perelló and Ferrán Selga Casellas are allowed to perform the qualification of the welding personnel within the scope of this certificate.

Certificate no.: TÜV SÜD/15085/CL1/121/6/02

## General regulations

according to EN 15085-2

### Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

### Distribution list:

1. Applicant (original)
2. Files